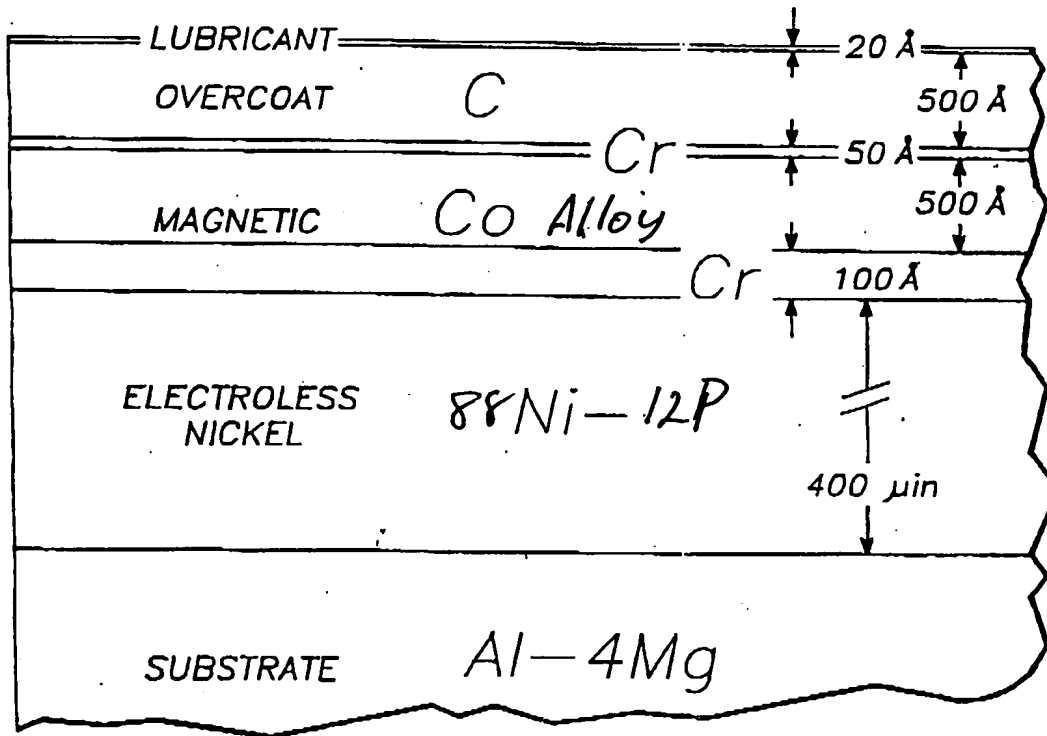


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(PRIOR ART)
FIG. - 1

09894375-062701

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ALUMINUM ALLOY SUBSTRATE

DEGREASE

ALKALINE SOAP

RINSE

ACID ETCH

RINSE

FIRST ZINCATE

RINSE

NITRIC ACID

RINSE

SECOND ZINCATE

RINSE

ELECTROLESS NICKEL

RINSE

WET

POLISH

WASH

WET

TEXTURE

WASH

DRY

SPUTTER CHROMIUM

SPUTTER MAGNETIC COBALT ALLOY

SPUTTER CHROMIUM

SPUTTER CARBON

LUBRICATION

CERTIFICATION

(PRIOR ART)
FIG. --2

0989435 062701

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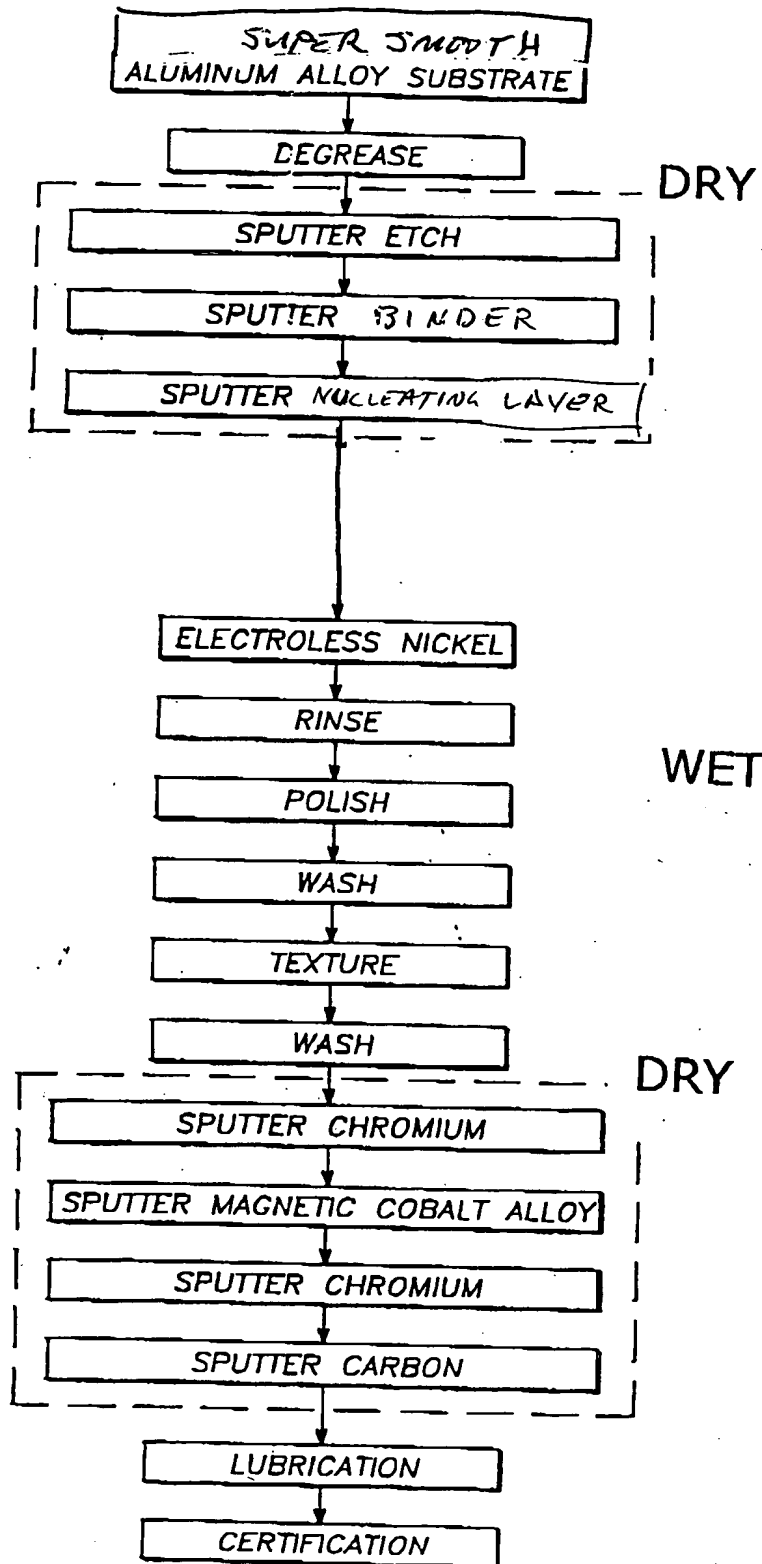


FIG. - 3

069435-062701

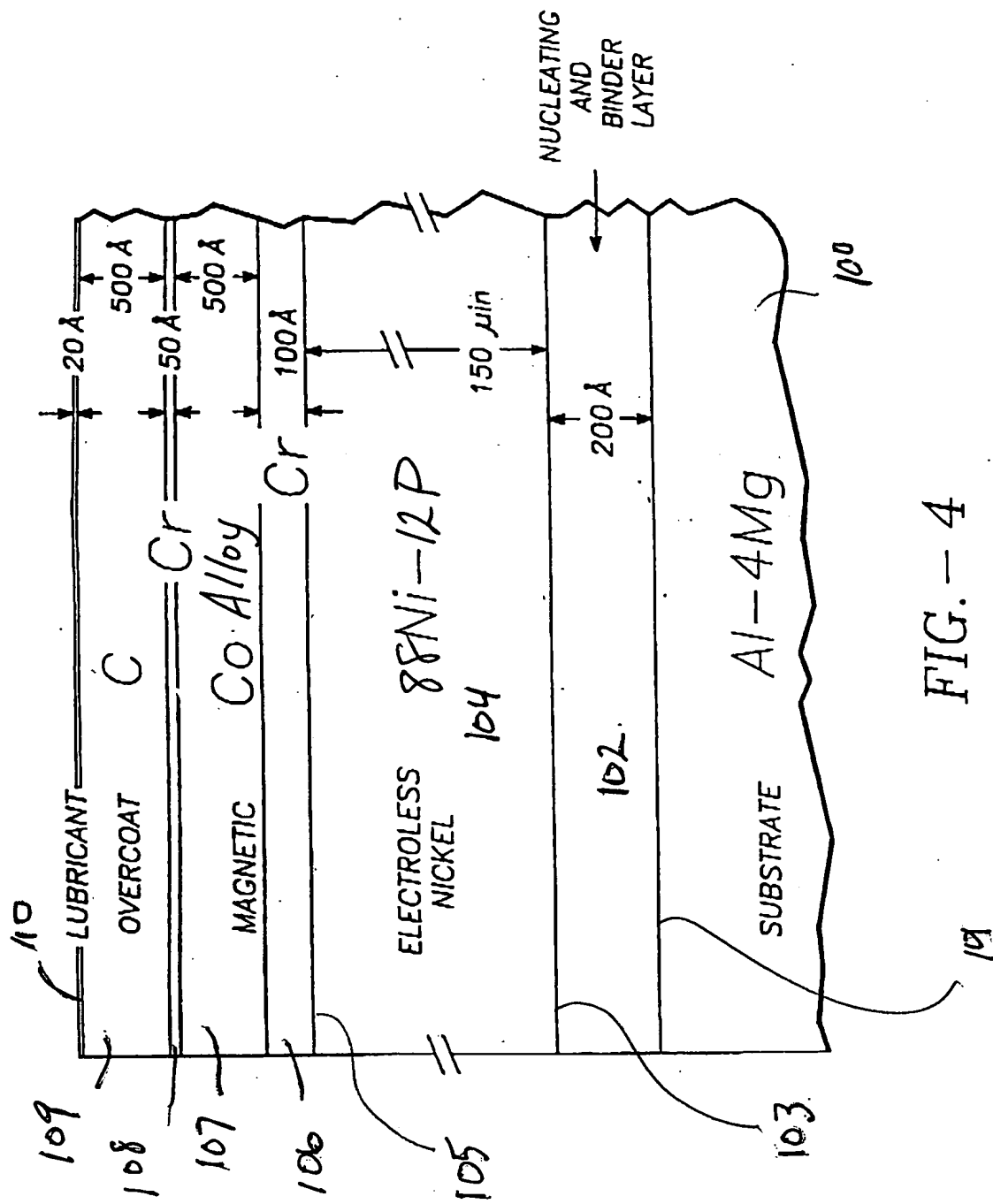


FIG. - 4

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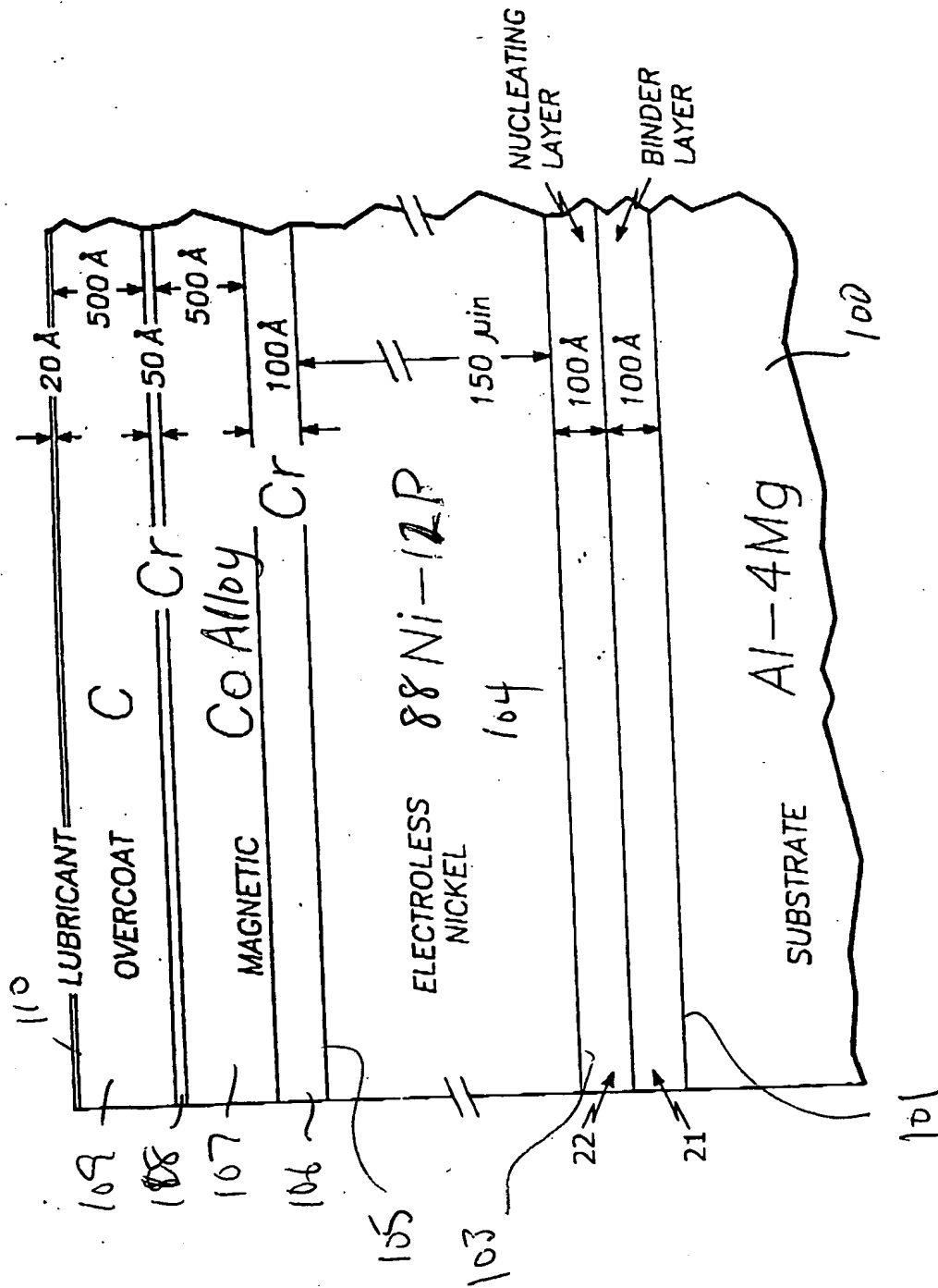


FIG.-5

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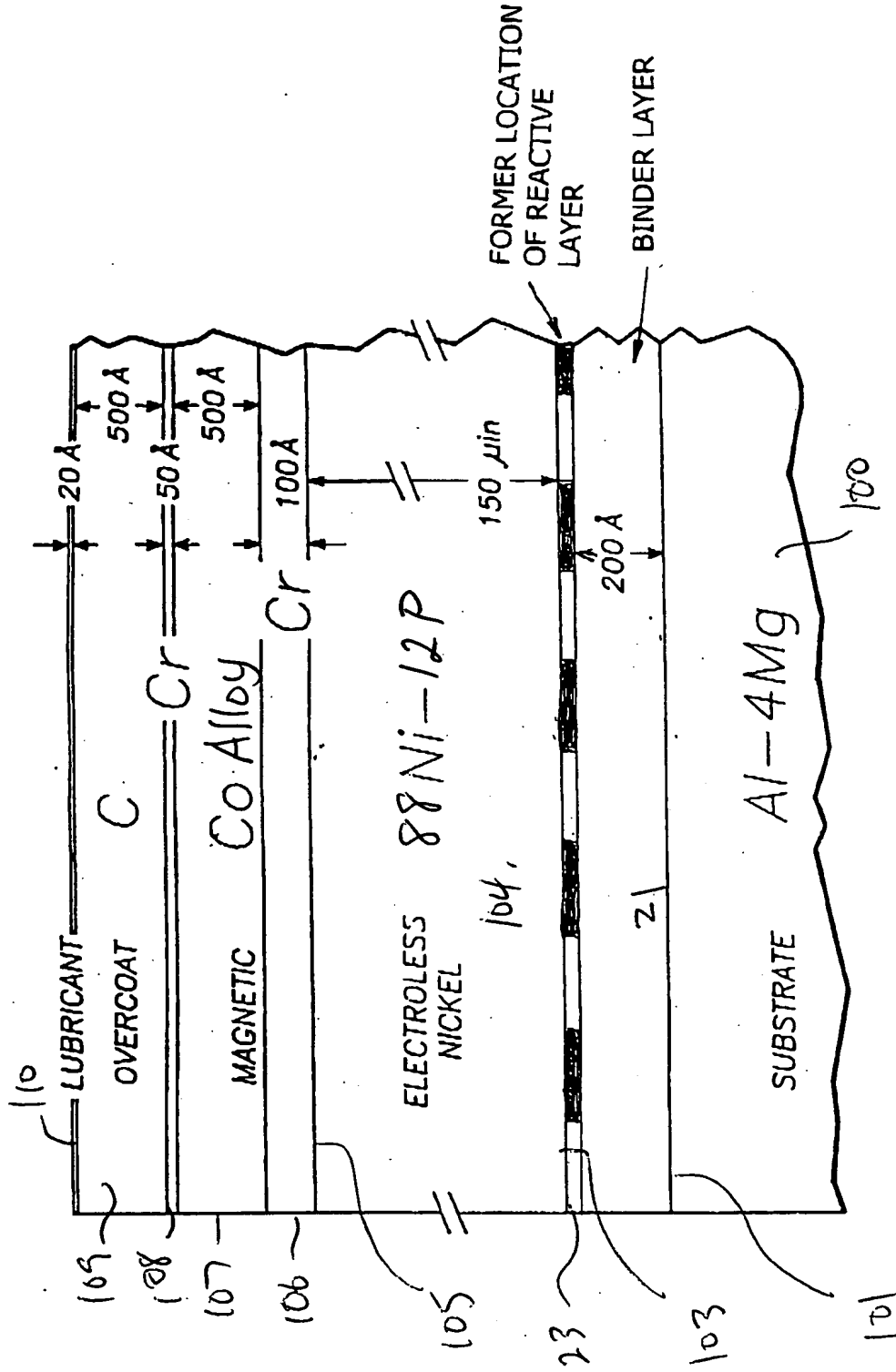


FIG. - 6

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FIG. 7

